Product data sheet
Triflex Primer 610

Use

Primer for TPO, FPO and EPDM membranes and plastics

Properties

- Cold liquid applied
- Fast curing
- Fast overcoat time

Components

Component	Product
Resin	Triflex Primer 610

Packaging

Component	Pack size
Resin	Drum: 0.50 Litres

Colour(s)

Yellowish

Application conditions

Condition	Value
Ambient and substrate temperature	+5ºC to +35ºC
Dew point	3°C above dew point

Substrate assessment / pretreatment / preparation

Ensure that the substrate is clean, dry and free from dust, laitance, grease, oil and any other contaminants and assess / pre-treat / prepare substrate in accordance with Triflex Specification proposal.

Application method

Cloth on non-absorboent substrates, or brush/roller.

Consumption

Approx. 0.04 to 0.08L/m^2.

Note: Consumption based on smooth, even, non-absorbent substrate.

Curing time (at 20°C)

Condition	Time
Rainproof	Approximately 20 minutes
Can be over-coated	Approximately 20 minutes

Interruptions during works

If the surface is to be recoated after approximately 12 repeat the application.

Tool cleaning

Clean tools with Triflex Cleaner.

Storage / shelf life

Store unopened in a cool, dry, well ventilated place above freezing, out of direct sunlight and in the original container.

Shelf life if stored correctly: minimum 6 months / maximum 12 months.

Health and safety

Refer to Safety Data Sheets.

Disposal information

Refer to Safety Data Sheets for recommended EWC waste codes.

Notes

The advice we provide on the application of our products is based on extensive development work and many years of experience, and is given to the best of our knowledge. The wide variety of requirements for a building under the most diverse conditions mean that it is necessary for the contractor to test the product for suitability in each case. Triflex reserve the right to make alterations in keeping with technical developments or improvements.

Non-Triflex products must not be used with Triflex systems.

Only the most recent version of this data sheet is valid.