Product data sheet

Triflex Towersafe Finish

Use

Finish for Triflex wind turbine waterproofing, surfacing and coating systems.

Properties

- Cold liquid applied
- · Exceptionally fast curing
- · Chemical resistant
- UV resistant
- Mechanically resistant
- Solvent and isocyanate free

Components

| Component | Product | |
|-----------|--------------------------|--|
| Resin | Triflex Towersafe Finish | |
| Catalyst | Triflex Catalyst | |

Packaging

| Component | Pack size |
|-----------|--------------------|
| Resin | Drum: 10.00Kg |
| Catalyst | Bag: 0.10Kg (100g) |
| | Box: 25.00Kg |

Colour(s)

Refer to Triflex Towersafe Finish Colour card - other colours available

Application conditions

| Condition | Value |
|-----------------------|---------------------|
| Ambient and substrate | 0°C to +35°C |
| temperature | 0 C to +33 C |
| Relative atmospheric | Up to 95% |
| humidity | Op to 93% |
| Dew point | 3°C above dew point |

Substrate assessment / pretreatment / preparation

Ensure that the substrate is clean, dry and free from dust, laitance, grease, oil and any other contaminants and assess / pre-treat / prepare substrate in accordance with Triflex Specification.

Initial resin mixing / decanting

- Thoroughly mix the resin in the drum with a slow speed mixer until the resin achieves a uniform consistency;
- 2. If required, decant a measured weight of resin into a suitable container.



Mixing

| Temperature | 0°C to +5°C | +5°C to +15°C | +15°C to +35°C | | |
|--|---------------|---------------|----------------|--|--|
| Catalyst to resin % | 6% | 4% | 2% | | |
| Catalyst per 10.00Kg drum of resin | 0.60Kg (600g) | 0.40Kg (400g) | 0.20Kg (200g) | | |

- Measure the appropriate weight of catalyst for the weight of resin and the temperature;
- 2. Add the catalyst to the pre-mixed / decanted resin;
- 3. Thoroughly mix the resin and catalyst using a slow speed mixer for a minimum 2 minutes until the catalyst has been evenly distributed and leave for a minimum of 1 minute to allow the catalyst to fully dissolve;
- 4. Re-mix and use the mixed material within the pot life.

Application method

Roller or squeegee followed by roller.

Pot life (at 20°C)

Approximately 15 minutes.

Note: Times will be slightly increased at lower temperatures and slightly reduced at higher temperatures.

Consumption

 $0.70 Kg/m^2 \ minimum-refer \ to \ Triflex \ Specification.$

Curing time (at 20°C)

| Condition | Time |
|------------------------------------|--------------------------|
| | Approximately 30 minutes |
| Can be walked on / over- coated | Approximately 1 hour |
| Able to withstand stress | Approximately 2 hours |

Note: Times will be slightly increased at lower temperatures and slightly reduced at higher temperatures.

Interruptions during works

Unless the surface is fully aggregate filled, if work is interrupted for more than 12 hours or if soiled by rain etc., use Triflex Cleaner to clean and reactivate the transition area. Overlay after Triflex Cleaner has evaporated and a minimum 20 minutes / maximum 60 minutes after application. If the surface is aggregate filled ensure that the surface is clean, dry and free from dust, grease, oil and any other contaminants prior to overlay but do not apply Triflex Cleaner.

Tool cleaning

Clean tools with Triflex Cleaner.

Storage / shelf life

Store unopened in a cool, dry, well ventilated place above freezing, out of direct sunlight and in the original container.

Shelf life if stored correctly: minimum 6 months.

Health and safety

Refer to Safety Data Sheets.

Disposal information

Refer to Safety Data Sheets for recommended EWC waste codes.

Environmental Product Declaration (EPD)

Eco Platform accreditation is recognised by the BRE as valid and transferable environmental documentation towards obtaining BREEAM credits within their assessment process and LEED assessment schemes.

Relevant EPD for product: EPD-DBC-20190118-IBE1-EN

Notes

The advice we provide on the application of our products is based on extensive development work and many years of experience, and is given to the best of our knowledge. The wide variety of requirements for a building under the most diverse conditions mean that it is necessary for the contractor to test the product for suitability in each case. Triflex reserve the right to make alterations in keeping with technical developments or improvements.

Non-Triflex products must not be used with Triflex systems.

Only the most recent version of this data sheet is valid.

Colour card

Triflex Towersafe Finish

Note: There may be slight variations in shade between actual colours and those shown below.

| Triflex colou | ırs | | | | | | |
|----------------|--------------------------------------|------------------------------|-----------------|---------------------------------|--------------------|------------------|--|
| | | | | | | | |
| 7031 Blue grey | 7032 Pebble grey Quartz 02 | 7035 Light grey Quartz 01 | 7038 Agate grey | 7043 Traffic grey 2 Slate 03 | 9018 Papyrus white | 6010 Grass green | |