



Product data sheet

Triflex Pox Primer 116+

Use

Two component primer, with epoxy resin base for Triflex internal and underground car park systems and internal floors.

Properties

- Cold liquid applied
- Unpigmented
- Unfilled
- Solvent and isocyanate free

Components

Component	Product
Resin	Triflex Pox Primer 116+ Resin
Hardener	Triflex Pox Primer 116+ Hardener

Packaging

Component	Pack size
Resin	Drum: 20.40Kg
Hardener	Drum: 9.60Kg

Colour(s)

Transparent

Application conditions

Condition	Value
Ambient and substrate temperature	+10°C to +30°C
Relative atmospheric humidity	Up to 75%
Dew point*	3°C above dew point

*Below that a separating film of moisture may form on the surface.

Substrate assessment / pretreatment / preparation

Ensure that the substrate is clean, dry and free from dust, laitance, grease, oil and any other contaminants and assess / pre-treat / prepare substrate in accordance with Bespoke Triflex Specification proposal.

Resin mixing

1. Thoroughly mix the base resin;
2. Add the hardener to the resin and thoroughly mix using a slow speed mixer for a minimum 3 minutes;
3. Transfer to another drum / bucket and mix again for a further minimum 2 minutes using a slow speed mixer.

Note: Avoid stirring in air and creating bubbles.

Where Triflex DeckDefence Filler is specified it must be weighed and added in the first mix while the mixer is running. Ensure evenly distributed. (Please refer to the Bespoke Triflex Specification proposal).



Mixing ratio

The mixing ratio corresponds to the pack size:
100 parts by weight resin : 47 parts by weight hardener

Where less than a full pack is required, after mixing the resin and hardener separately the materials must be accurately weighed in order to ensure that the mixing ratio remains exactly as per the full pack.

Application method

Roller or squeegee followed by roller.

Pot life (at 20°C)

Approximately 30 minutes.

Note: Times will be slightly increased at lower temperatures and slightly reduced at higher temperatures.

Consumption

Approximately 0.4Kg/m². Refer to Bespoke Triflex Specification proposal.

Note: Consumption based on smooth, even, non-absorbent substrate.

Curing time (at 20°C)

Condition	Time
Rainproof	Approximately 8 hours
Can be walked on	Approximately 24 hours
Can over-coated	Approximately 12 hours
Can over-coated within	Approximately 24 hours
Mechanically resistant	Approximately 2 to 3 days
Chemically resistant	Approximately 7 days

Note: Times will be increased at lower temperatures and reduced at higher temperatures.

Interruptions during works

If the surface is aggregate filled ensure that the surface is clean, dry and free from dust, grease, oil and any other contaminants prior to overlay. Do not under any circumstances apply Triflex Cleaner.

Tool cleaning

Clean tools with Triflex Cleaner.

Storage / shelf life

Store unopened in a cool, dry, well ventilated place between +10°C and +20°C, out of direct sunlight and in the original container.

Shelf life if stored correctly: minimum 12 months.

Health and safety

Refer to Safety Data Sheets.

Disposal information

Refer to Safety Data Sheets for recommended EWC waste codes.

Notes

The advice we provide on the application of our products is based on extensive development work and many years of experience, and is given to the best of our knowledge. The wide variety of requirements for a building under the most diverse conditions mean that it is necessary for the contractor to test the product for suitability in each case. Triflex reserve the right to make alterations in keeping with technical developments or improvements.

Non-Triflex products must not be used with Triflex systems.

Only the most recent version of this data sheet is valid.